# Advances in Piezoelectric Actuator Technologies for Defense Systems



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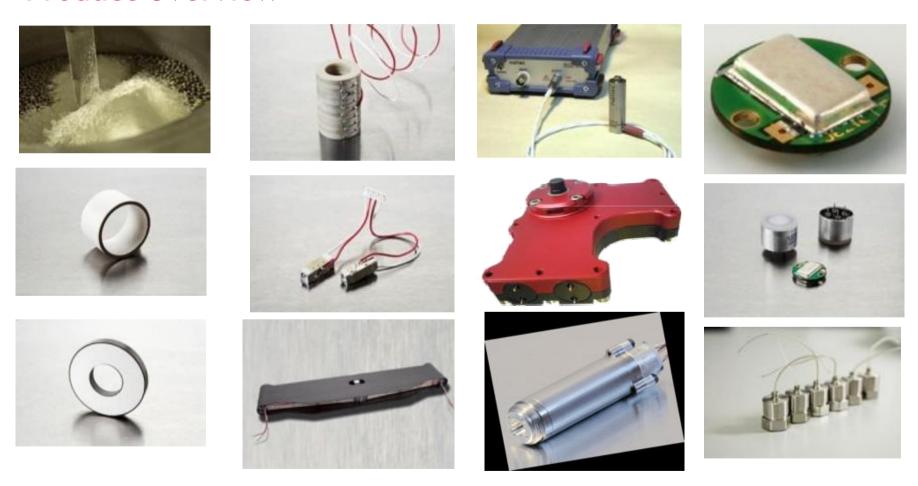
#### **Noliac Group**

- HQ in Denmark, 2 divisions in Czech Republic,
   R&D facility in Munich
- 100 employees
- Piezoelectric technology and products
  - Actuators, micro positioning, vibration control...
  - <u>Sensors</u>, vibration, shock, microphones...
  - <u>Generators</u>, energy harvesters, impact...
  - Transducers, flow, distance, sonar...
  - Piezoelectric Actuator Drives, aerospace, medical, robotics...





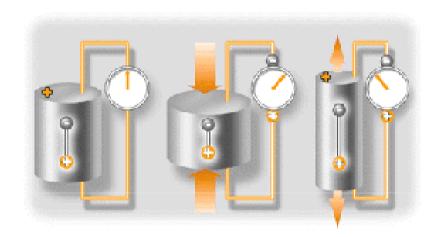
#### **Product Overview**



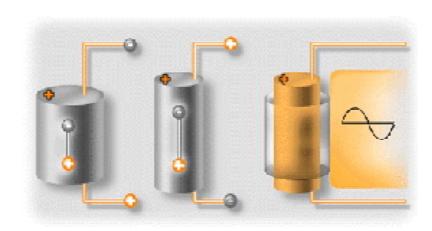
Noliac is specialized in a high degree of customization

#### The Piezoelectric effect

Direct effect (sensor function)



• Converse effect (actuator function)



# **Amplified actuator** for Active Vibration Control



#### References:

- IMechE conference, London 2009
- Actuator, Bremen 2010



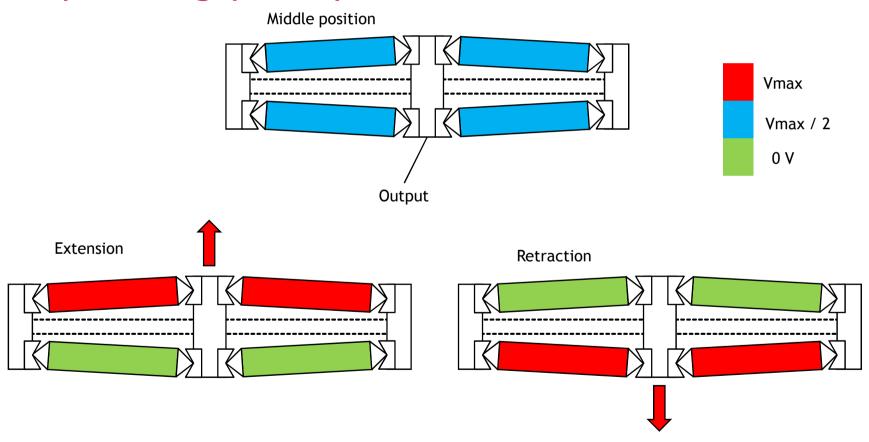
#### Amplified actuator - Background

- Active rotor control
- REACT project
- UK Technology Strategy Board (TSB) funded

#### Amplified actuator - Requirements

- High frequency (30 50 Hz)
- Small displacements (mm range)
- High force capability (several 100N)
- Environment
  - Centrifugal loads
  - Temperature
  - Vibrations...
- Optimised mass for a given performance
  - Energy density

# Operating principle



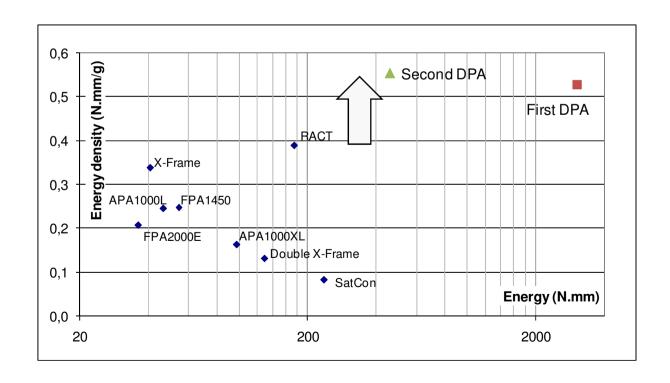
#### Construction

- Lightweight materials
- Compact assembly



# Results: Energy density

• 35 to 42% improvement compared to state of the art



#### Advantages

- Preloaded structure
- Large proportion of active material
- Simple mechanical parts
- Temperature stable
- Low inertia high bandwidth
- Stable middle position

#### **Applications**

- Active vibration control
- Primary / secondary surface control
  - High speed applications
- Direct drive valves

# Piezo Actuator Drive (PAD)







# PAD technology transfer

- PAD Piezoelectric Actuator Drive
- Developed by Siemens 2000 2008
- A partner needed for commercialisation
- Noliac A/S acquired the PAD technology from Siemens AG in 2010
  - Patents
  - Fully equipped test laboratories
  - PAD prototypes and demonstrators
  - Training of engineers
- Motor currently being developed for Siemens



# PAD principle

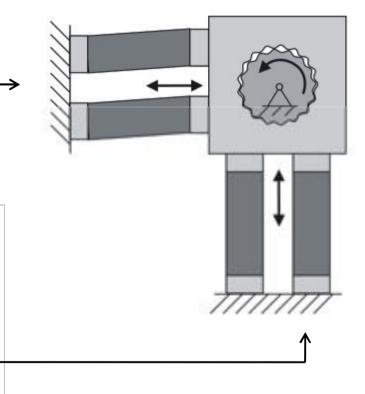
• Implementation:

 Displacement generated by piezo elements

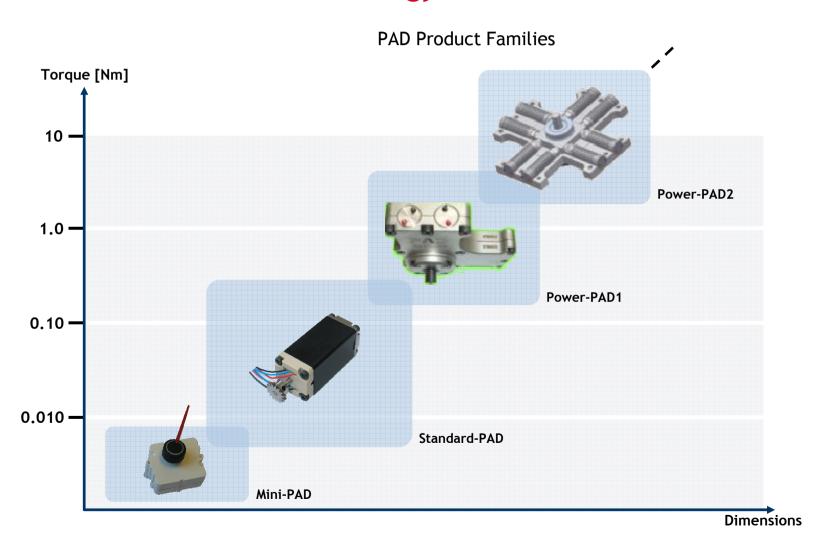
- Signals with 90° phase

40%

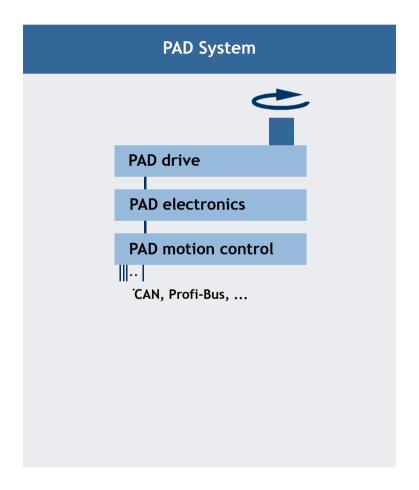
Angle (degrees)

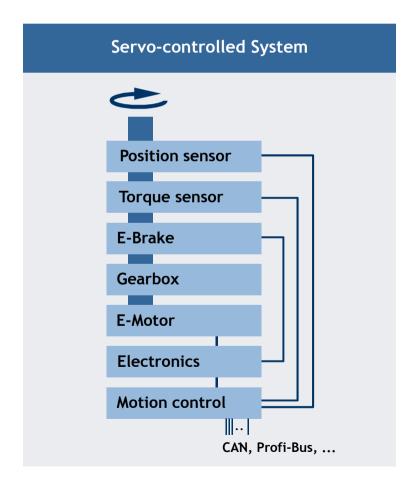


#### PAD - A Scalable Technology



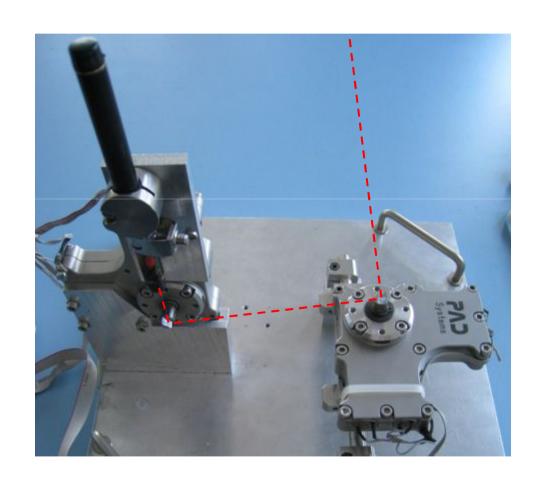
# PAD – Reduced Complexity





#### PAD demonstrator: Beam steering

- 2 axes
- 1 PAD motor per axis
- No additional gearbox
- No feedback system
- 1 control box
- Synchronised movement



#### PAD demonstrator - Beam steering

- Key motor performance
  - Repeatability < 2 arcseconds</li>
  - Step size 0,3 arcseconds
  - Speed up to 60rpm
  - <1ms to full speed

#### PAD motor characteristics

- Characteristics of interesting
  - Smart load sensing without torque sensors
  - High torque without gearbox (typ. 6,5 Nm)
  - Overload protection
  - No power consumption when holding a load
  - Not affected by strong magnetic fields
  - No magnetic stray fields



# PAD System components and configurations



# PAD – Other applications

- Antenna adjustment
- Servo valve
- Fin control

#### **Conclusions**

- Increasing interest in piezo solutions
- Continued research
- Increasing capabilities
  - New solutions
  - New processes
  - Make your system:
    - Smarter
    - Smaller, lighter
    - More effective

# Thank you for your attention

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